



FIGURE 2-1. FINAL ASSEMBLY, ENGINE. SEE LIST 2-1.

## FINAL ASSEMBLY, ENGINE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	1013747	1	FINAL ASSEMBLY, ENGINE/WITH CARBURETOR FOR ILLUSTRATION, SEE FIGURE 2-1			
- 1	1013954	1	SHROUD			
- 2	1012845	1	CAP, PLUG			
- 3	1012844	1	SPRING			
- 4	451	6	LOCKWASHER, 1/4			
- 5	1015930	1	M6 X 25MM PAN HEAD SCREW			
- 6	1012843	1	CLAMP			
- 7	1015925	1	IGNITION COIL			
- 8	1014533	1	HOUSING FAN			
- 9	1013952	1	GASKET			
- 10	332	5	FLATWASHER, 1/4			
- 11	1012945	1	TUBE, WIRE CLAMP			
- 12	1013953	1	COVER, PUMP			
- 13	1012866	1	FLYWHEEL			
- 14	8861	4	BOLT, 3/8-16 X 1-3/4			
- 15	1011990	8	FLATWASHER, 3/8			
- 16	357	4	LOCKWASHER, 3/8			
- 17	706	4	NUT, HEX, 3/8-16			
- 18	1013988	1	CRANKCASE ASSEMBLY KIT INCLUDES ITEMS 9, 12, 18, 29, 36, 37			
- 19	1012846	1	GASKET			
- 20	1012847	1	COVER, INSPECTION			
- 21	1012853	1	BOLT, 6 X 70			
- 22	1012849	1	CLIP			
- 23	1012848	1	TUBE, RUBBER			
- 24	1012889	2	STUD, 8 X 33			
- 25	1012890	2	STUD, 6 X 38			
- 26	1012887	1	INSULATOR			
- 27	NO #	1	DRIVE CLUTCH FOR DETAIL BREAKDOWN, SEE FIGURE 2-2			
- 28	1012841	1	COVER, CYLINDER			
- 29	1012529	7	BOLT WITH LOCKWASHER, 6 X 12			
- 30	1012522	1	PLUG, SPARK			
- 31	1012577	1	DECAL, ENGINE OIL			
- 32	7174	4	LOCKWASHER, 5/16			
- 33	1012891	4	BOLT, 8 X 16			
- 34	1012509	1	GASKET			
- 35	1012852	1	GASKET			
- 36	1013746	1	CLAMP HOSE			
- 37	1013818	1	SLEEVE CAP			
- 38	1012537	1	ENGINE DECAL			
- 39	1012577	1	DECAL, ENGINE OIL			
- 40	1014532	1	TUBE, CLAMP			
- 41	1015929	1	M6 X 20MM PAN HEAD SCREW (NOT SHOWN)			
- 42	1015923	1	IGNITION RPM LIMITER (NOT SHOWN)			
- 43	1015933	1	RPM LIMITER IGNITION KIT (NOT SHOWN) INCLUDES ITEMS 5, 7, 41 AND 42			

