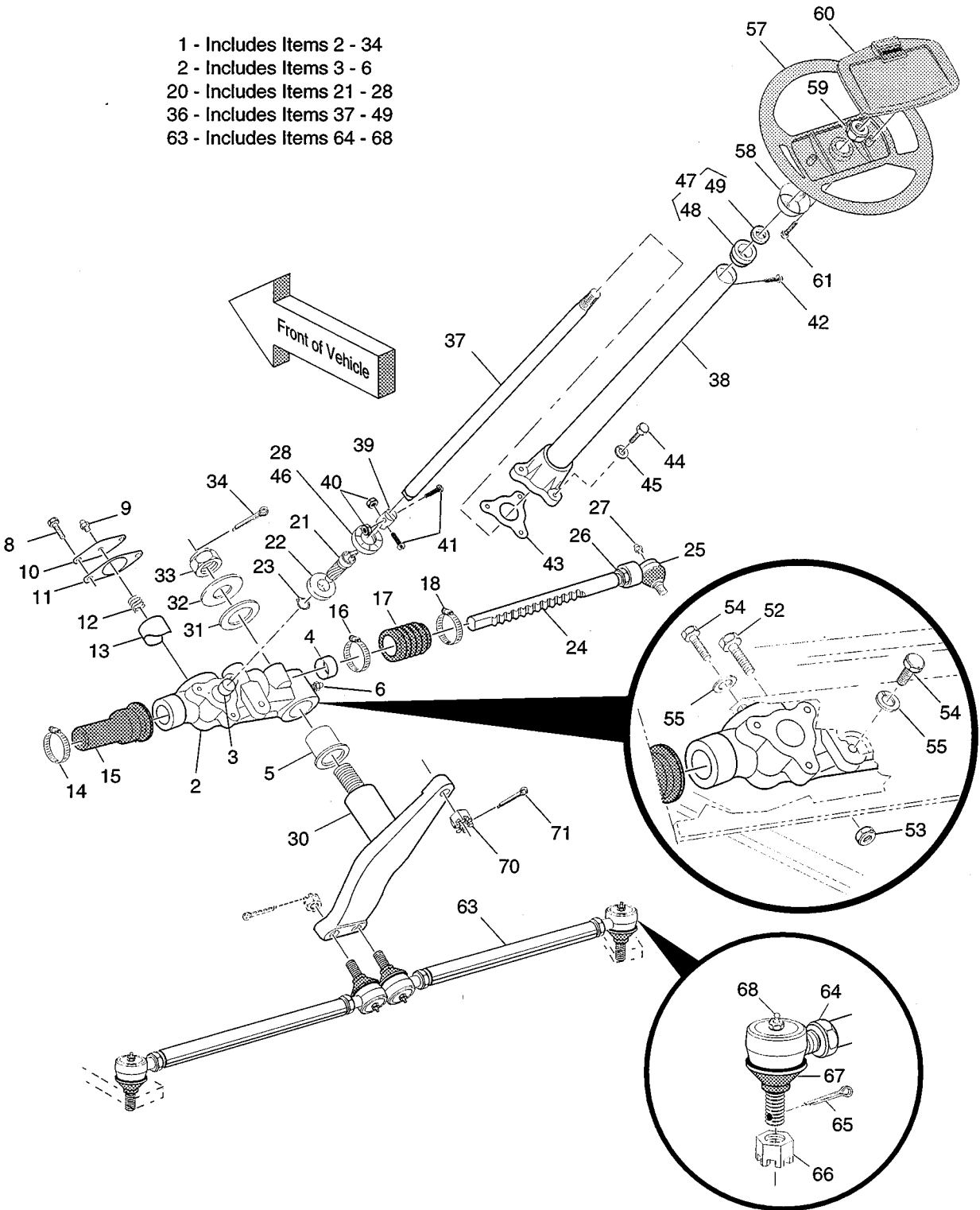


- 1 - Includes Items 2 - 34
- 2 - Includes Items 3 - 6
- 20 - Includes Items 21 - 28
- 36 - Includes Items 37 - 49
- 63 - Includes Items 64 - 68



When ordering parts, please specify the model and serial number of the product.

* Indicates a component that is not available as an individual part.

G** Indicates consult Customer Service Department for additional information.

ITEM	PART NO.	1	2	3	4	5	DESCRIPTION	QTY.
1	70314-G02						STEERING BOX ASSEMBLY (COMPLETE) (INCLUDES ITEMS 2 - 34).....	1
2	75364-G01						STEERING HOUSING (INCLUDES ITEMS 3-6).....	1
3	*						SLEEVE BEARING	1
4	*						SLEEVE BEARING	1
5	*						FLANGED BEARING	1
6	10389-G3						GREASE FITTING	1
7								
8	00426-G6						BOLT, 3/8 - 16 X 3/4" LG.	2
9	18456-G1						90° GREASE FITTING	1
10	70177-G01						RACK GUIDE COVER.....	1
11	70225-G01						GASKET	1
12	70178-G01						COMPRESSION SPRING	1
13	70179-G01						RACK GUIDE	1
14	11391-G1						CLAMP	1
15	70041-G01						RACK COVER	1
16	11391-G1						GEAR CLAMP	1
17	70183-G01						BELLOWS	1
18	11391-G5						GEAR CLAMP	1
19								
20	70299-G01						STEERING GEAR KIT (INCLUDES ITEMS 21 - 28).....	1
21	70297-G01						GEAR PINION.....	1
22	15112-G1						BALL BEARING	1
23	70190-G01						EXTERNAL RETAINING RING	1
24	70298-G01						STEERING RACK.....	1
25	70192-G01						RACK BALL END (WITH NUT).....	1
26	00544-G8						NUT, 7/16 - 20	1
27	18456-G1						90° GREASE FITTING	2
28	70466-G01						RETAINER	1
29								
30	70184-G01						IDLER	1