



FIGURE 2-1. FINAL ASSEMBLY, ENGINE. SEE LIST 2-1.

## FINAL ASSEMBLY, ENGINE

FIGURE- ITEM NUMBER	PART NUMBER	UNITS PER ASM	DESCRIPTION			
			1	2	3	4
1 -	NO #		FINAL ASSEMBLY, ENGINE FOR ILLUSTRATION, SEE FIGURE 2-1.			
- 1	1012524	2	SEAL, OIL			
- 2	1012867	2	BEARING, BALL, 6306			
- 3	1012873	A/R	SHIM, t = 1.05MM			
- 3	1012954	A/R	SHIM, t = 1.40MM			
- 3	1012955	A/R	SHIM, t = 1.70MM			
- 4	1012872	1	GEAR, CRANK			
- 5	1012871	3	KEY			
- 6	1012517	1	CONNECTING ROD ASSEMBLY			
- 7	1012878	2	RING, SNAP			
- 8	1012515	1	PISTON, STANDARD			
- 8	1012958	A/R	PISTON, .25MM OVERSIZE			
- 8	1012959	A/R	PISTON, .50MM OVERSIZE			
- 9	1012516	1	PISTON RING SET, STANDARD			
- 9	1012960	A/R	PISTON RING SET, .25MM OVERSIZE			
- 9	1012961	A/R	PISTON RING SET, .50MM OVERSIZE			
- 10	1012879	1	PIN, PISTON			
- 11	1013989	1	CRANK SHAFT ASSEMBLY INCLUDES ITEMS 4, 5 AND 17			
- 12	1012877	2	BEARING, BALL, 6203			
- 13	1013964	1	SHAFT COMPLETE			
- 14	1012884	1	BEARING, BALL, 6202			
- 15	1012886	1	WASHER, 18MM			
- 16	1012885	1	NUT, LEFT HAND, 18MM			
- 17	1013990	1	GEAR, HELICAL			
- 18	1013965	1	CAM SHAFT COMPLETE			
- 19	1012875	A/R	SHIM, t = 1.05MM			
- 19	1012952	A/R	SHIM, t = 1.40MM			
- 19	1012953	A/R	SHIM, t = 1.70MM			
- 20	1012874	1	BEARING, BALL, 6306			
- 21	1012882	2	BOLT, CONNECTING ROD			
- 22	1012881	1	LOCKWASHER			
- 23	1012880	1	ARM, SPLASH			

